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D130-1048-055
Job Sheet 200558



Part No: D130-1048-055

Job Qty: 1 pcs

Part Name: H130/EC130 - Heavy-Duty Blade - DART & OEM Skids Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/18/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D130-1048 REV.C IPP REV:A 19.06.20 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	10/18/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		

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Container No: S214416

Part: D130 - 1048 - 055

Job No: 200558

Serial No/Batch: S214416

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH19 -4 Issue 1c-5A4cS1A SR04320N

Plex 9/12/19 11:49 AM Dart.Renwick.Jennifer

Max B. 9/17/2009

130 DC - 1 - B4B	1 pcs	10/18/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-59	SEP 17 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	10/18/19	0.00 0.00	QC 21 - FG - 21	FE02A DAS 21 9-59	SEP 17 2019
				QC 21 - FG - 70		
				QC 21 - FG - 53		

Part Op 120 - Identify and pack for shipping as per PPP D130-1048-055 Location: _____ PPP Rev: _____
 Descriptions: 130 - Photocopy blue file and create labels as per PPP D130-1048-055 chg 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
22201BC120090L	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5197858
ASN52320BH120N	Nut	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5198683
D5569-1	Replacement Blade - Stainless Steel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5116069
D5570-1	Blade Plug	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5195753
NAS1149C0832R	Washer (AN960C816L)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5076017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	22201BC120090L	1	12	0
	ASN52320BH120N	1	11	0
	D5569-1	1	2	0
	D5570-1	1	2	0
	NAS1149C0832R	1	269	0

Part Specifications

Specifications could not be found.

Plex 9/12/19 11:49 AM Dart.Renwick.Jennifer

5.2 D130-1048-101 Fwd Crosstube

QTY -101	P/N	DESCRIPTION
X	D130-1048-101	FWD X-TUBE INSTALLATION
1	D130-1048-141	FWD X-TUBE
2	D5595-1	FWD STOP BLOCK
2	D5595-3	STOP BLOCK WASHER
2	AN6C42A	BOLT
2	MS21043-6	NUT

5.3 D130-1048-201 Aft Crosstube

QTY -201	P/N	DESCRIPTION
X	D130-1048-201	AFT X-TUBE INSTALLATION
1	D130-1048-241	AFT X-TUBE
1	NAS1149C0663R	WASHER
1	D5596-1	AFT STOP BLOCK
2	D5715-1 (1)	DRILL BUSHING
1	AN8C41A	BOLT
1	MS21043-6	NUT

(1) Installation tool only

5.4 D130-1048-055/-057 Skidtube Blade Kits

QTY -055	QTY -057	P/N	DESCRIPTION
X		D130-1048-055	HEAVY DUTY SKIDTUBE BLADE KIT
	X	D130-1048-057	SKIDTUBE BLADE KIT
1		D5569-1	HEAVY DUTY SKIDTUBE BLADE
	1	D5569-3	SKIDTUBE BLADE
1	1	D5570-1	BLADE PLUG
1	1	22201BC120090L (1)	BOLT
1	1	23111AG120LE (1)	WASHER (or NAS1149C0832R)
1	1	ASN52320BH120N (1)	NUT

(1) Airbus Helicopter Part Numbers (or alternative) included in kit